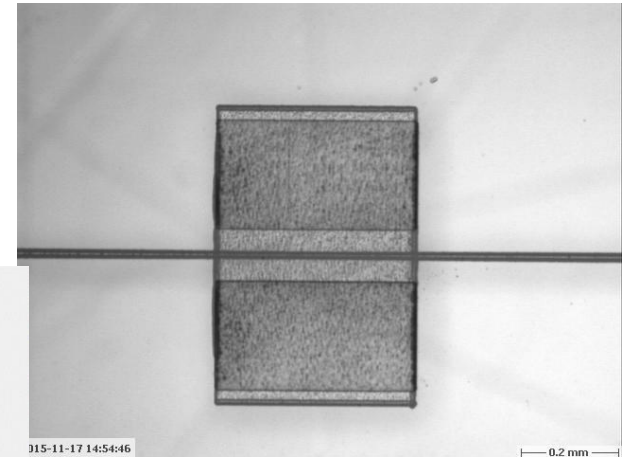
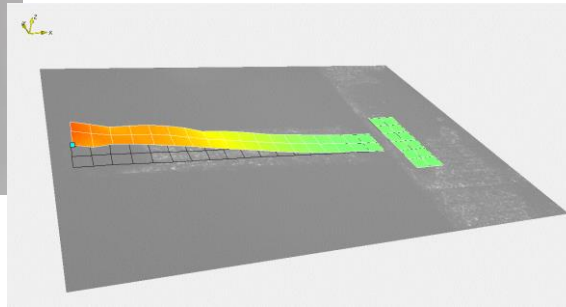
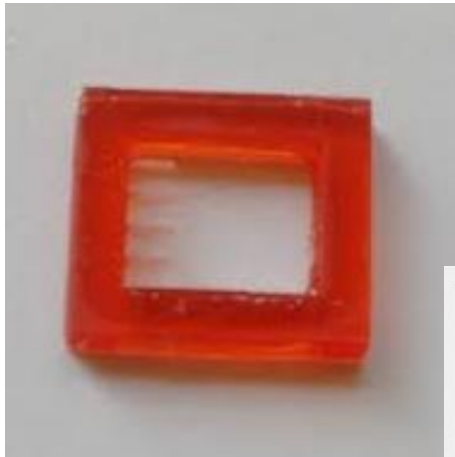


3D micro and nanostructuring of chemical and biological sensors

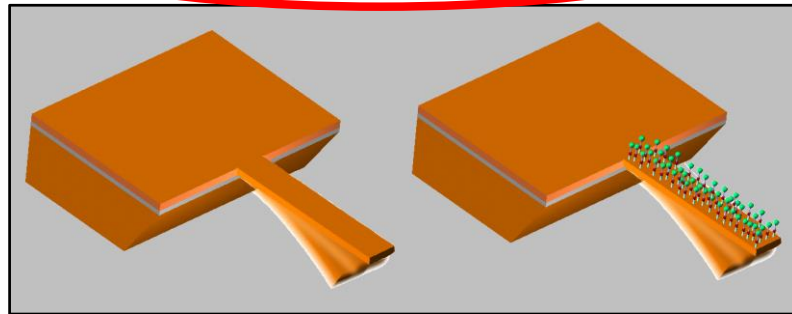


Stefano Stassi

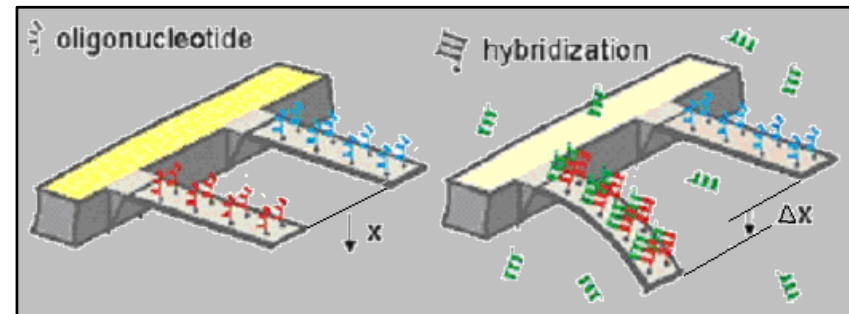
**Dipartimento di Scienza Applicata e Tecnologia,
Politecnico di Torino**

MicroCantilever (MC) resonators

- Dynamic mode** (variation of resonance characteristics)



- Static mode** (deformation due to stress)



Mass adsorption effect:

$$\omega_n = \sqrt{\frac{k}{m_n}}$$

k constant:



$$\frac{\partial m}{m} = -2 \frac{\partial \omega}{\omega}$$



$$\frac{\Delta m}{m} \cong -2 \frac{\Delta \omega}{\omega}$$

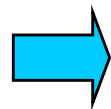
Q factor:

$$Q = \frac{f_{res}}{\Delta f_{res, -3dB}}$$

Different contributions:

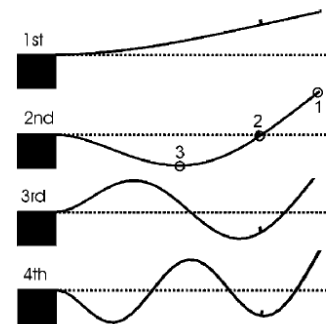
Q_i : ambient, TED, clamping, internal friction, surface, etc...

$$\frac{1}{Q_{tot}} = \sum_i \frac{1}{Q_i}$$



$$\Delta m_{min} \propto \frac{m_n}{Q}$$

Limit of Detection (LOD)



MicroCantilever (MC) resonators



Fabrication

Array of microcantilevers

Standard clean room technology

Biodesign

Chemical functionalization (APTES+GA)

Proteing G

Antibody

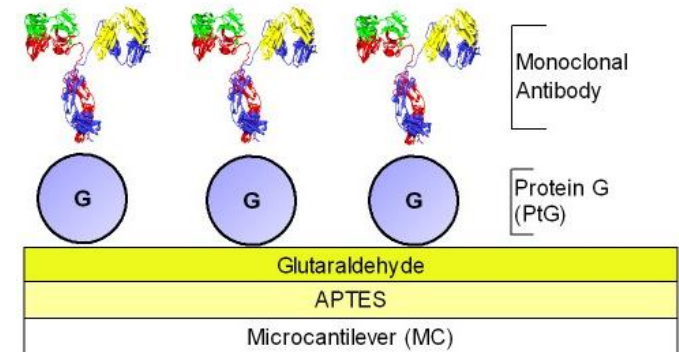
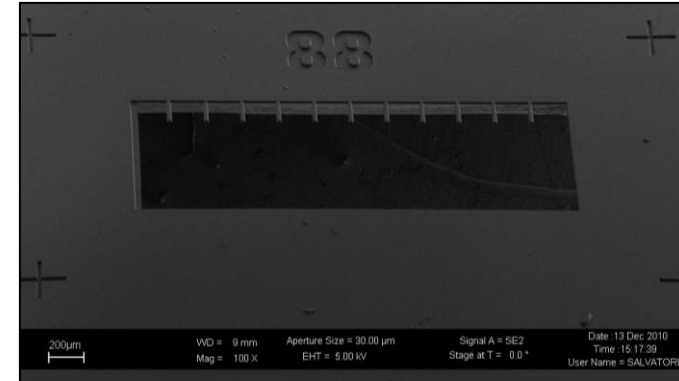
Measurement and Data Analysis

External piezo-disk actuator

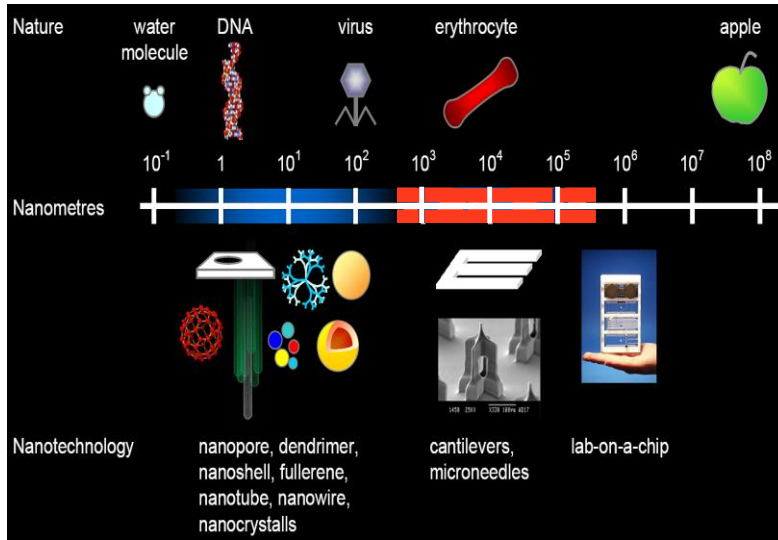
Doppler Laser Vibrometer

Vacuum chamber

Statistics



MicroCantilever (MC) resonators



$$\Delta m = -2 \frac{\Delta f}{f_0} m_0$$

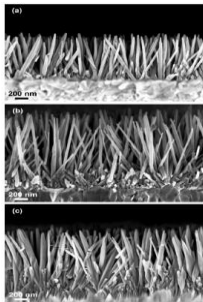
Virus
Bacteria

Fungal
Spores

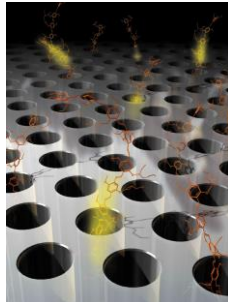
Proteins

Nanoparticles

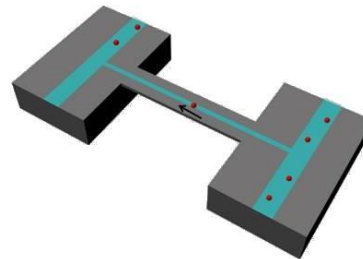
PROBLEMS WITH SMALL MOLECULES



SURFACE NANOSTRUCTURATION

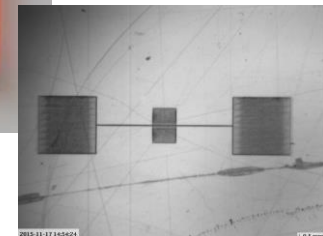


SINGLE NANOPARTICLES IN LIQUID



NANOFUIDIC RESONATORS

CANTILEVER WITH FUNCTIONAL PROPERTIES

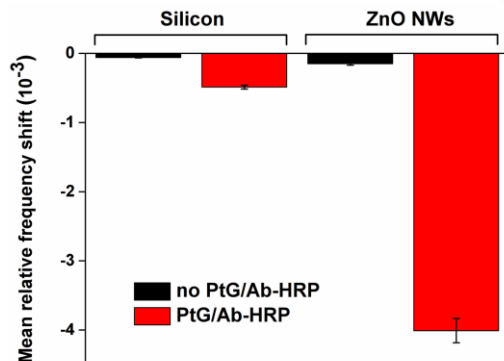
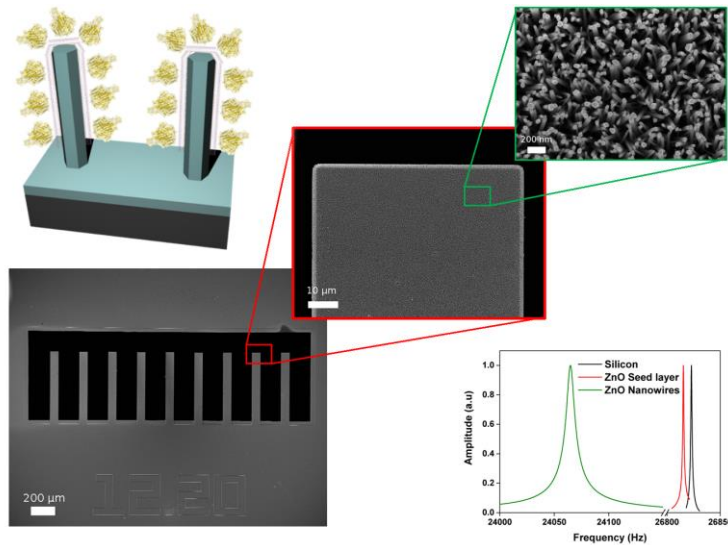


3D PRINTED SENSOR

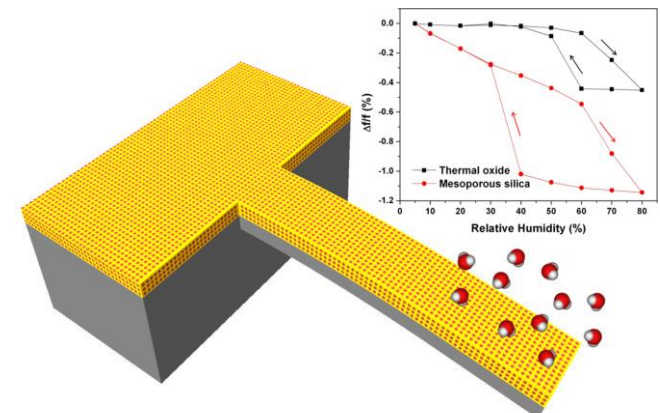
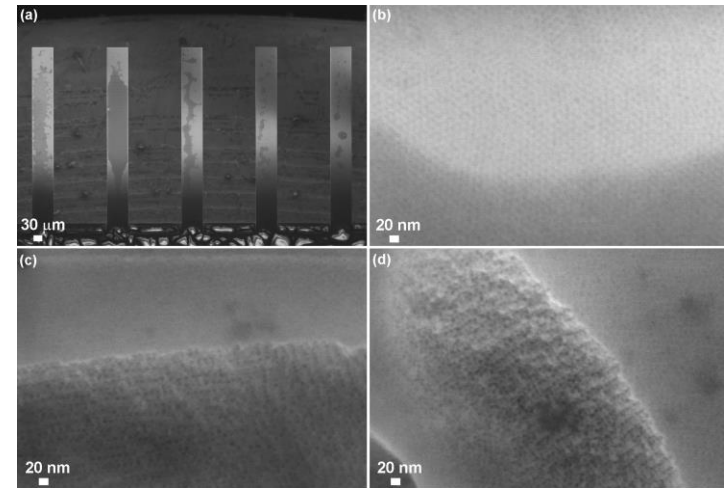
Surface 3D Nanostructuring

Problems with small molecules (toxins, chemicals...)
 Same number of bonding sites, but lighter particles

ZnO Nanowires 2 μm length

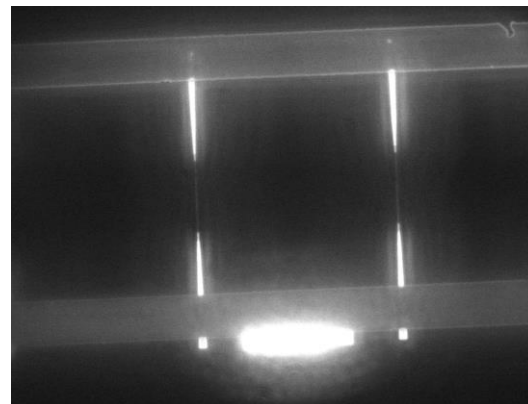
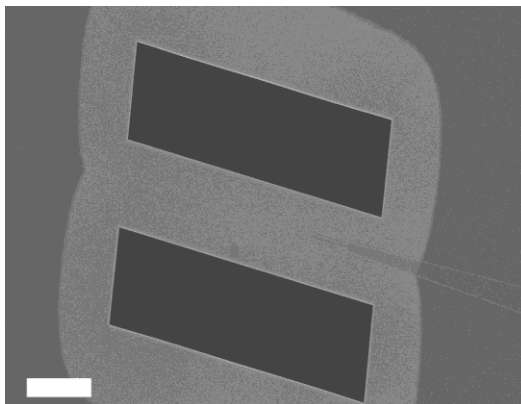
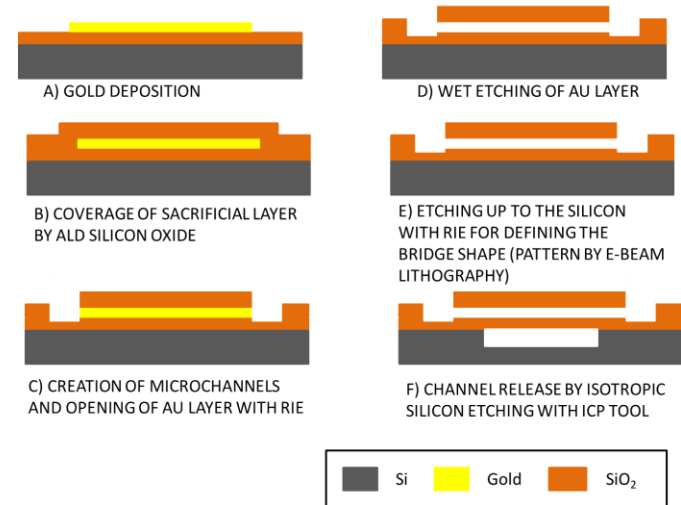
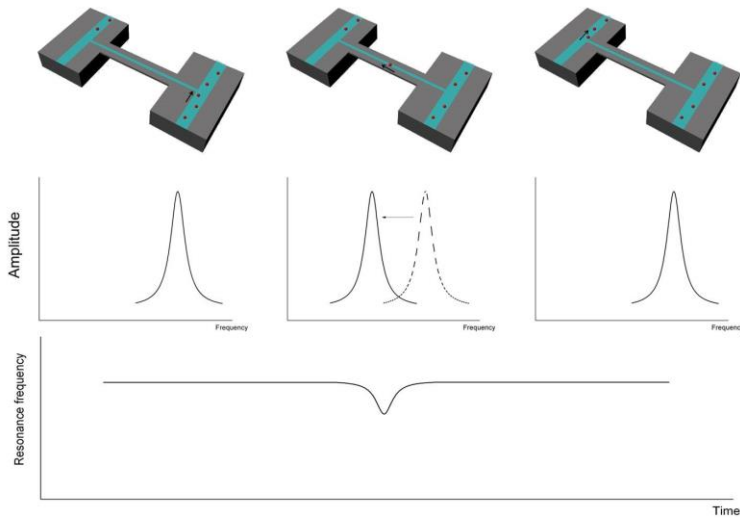


Mesoporous silica 8 nm pores

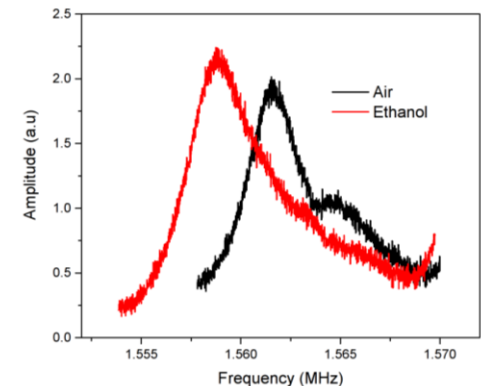


Nanofluidic resonators

- Natural or engineered nanoparticles (NPs)
 - Cell-secreted nano-vesicles (exosomes) → cancer and neurodegenerative diseases
 - fate of NP → nanotoxicology



Measurement made in air
Large mass (fg) → Large Δf (10kHz)



3D printed microcantilever



3D printing of Microcantilever process

- Fast, simple and economic process
- Printing with functional resins

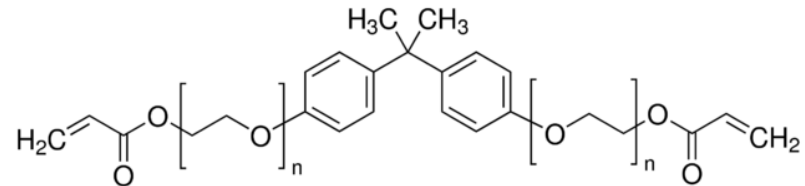


PRINTER

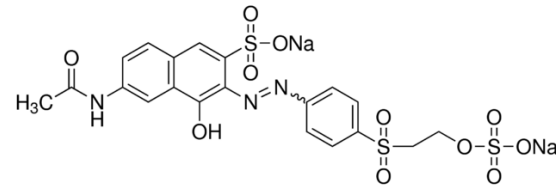
Resolution
X-Y 39 μm
Z 10 μm

Lamp
405 nm, 25 mW/cm²

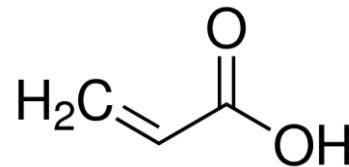
MATRIX: BEDA (Bisphenol A ethoxylate diacrylate)



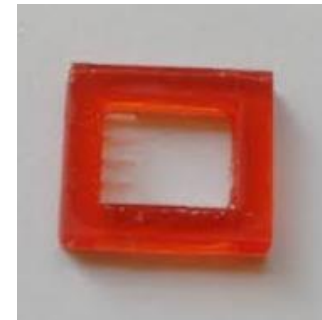
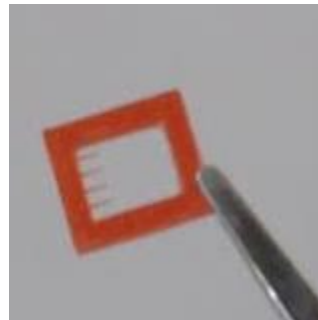
DYE: Reactive Orange 16



FUNCTIONAL AGENT: Acrylic Acid



Increasing of carboxyl
group on the surface

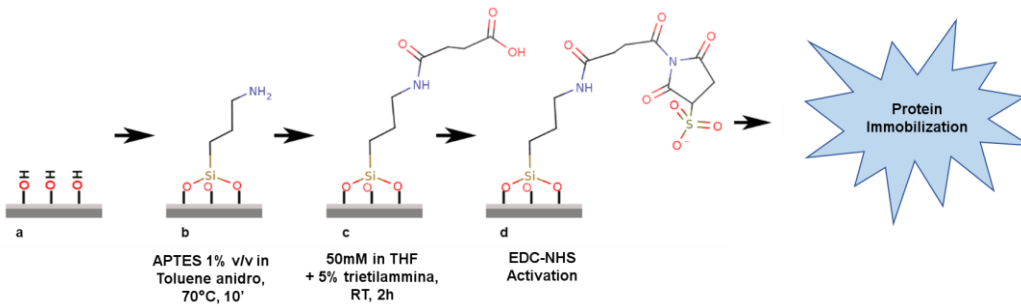


**Cantilever
dimension:**

L 1500 μm
W 300 μm
T 50 μm

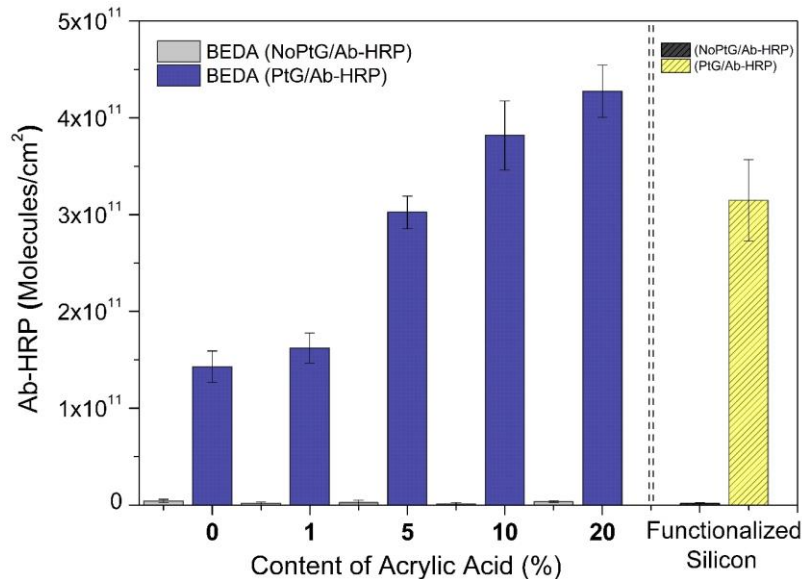
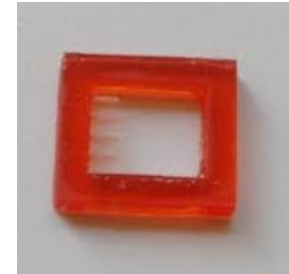
3D printed microcantilever

APTES FUNCTIONALIZATION

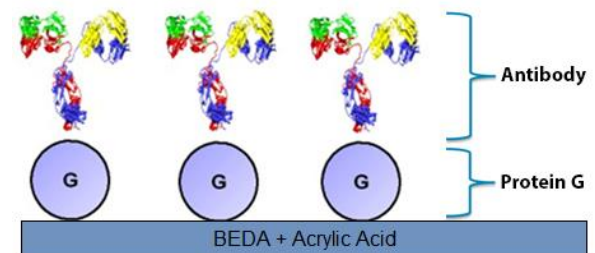
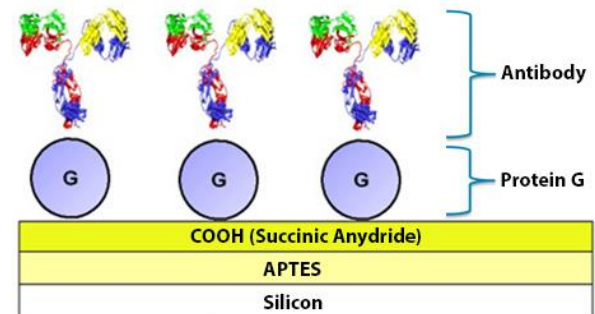


Disadvantages:

- Organic solvents
- Process in anhydrous condition
- 3 h functionalization + 45 min carboxyl group activation (N.B. BEDA+Acrilico only 45 min)



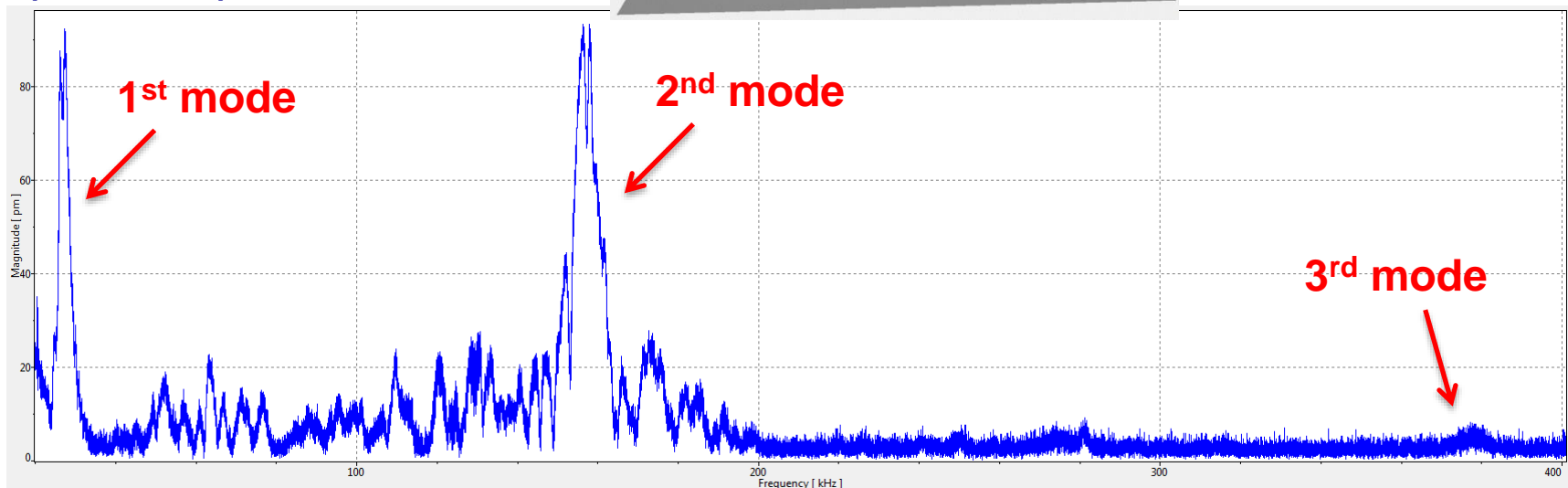
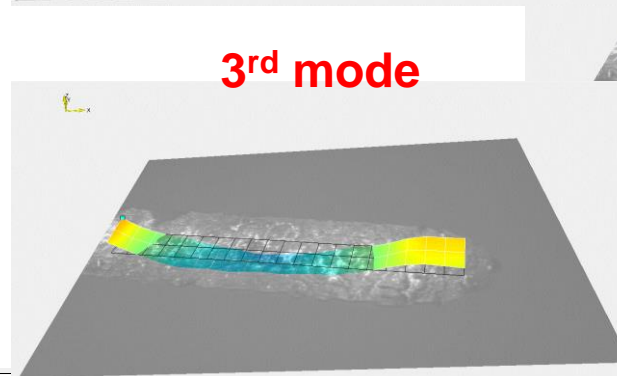
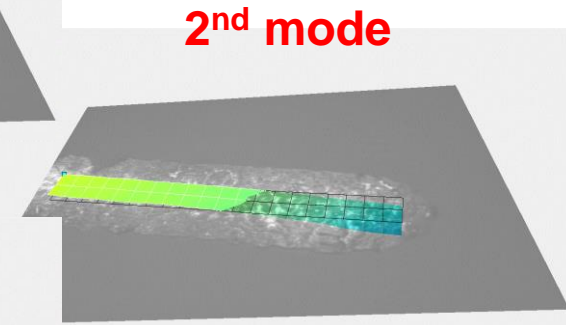
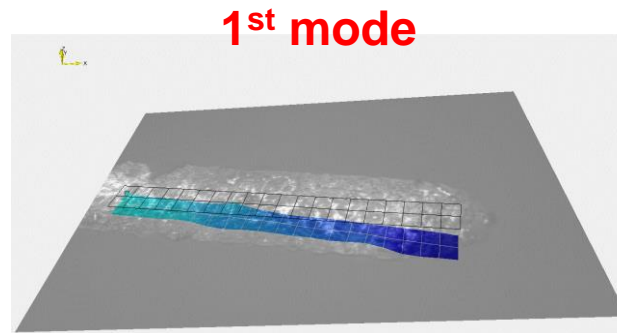
ELISA colorimetric test



3D printed microcantilever



Doppler laser vibrometer MSA-500:
Range 0-24 MHz
Resolution mHz
Displacement <1 pm

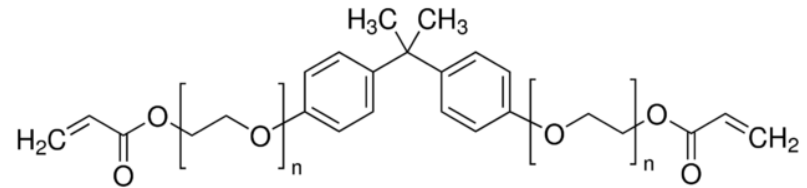
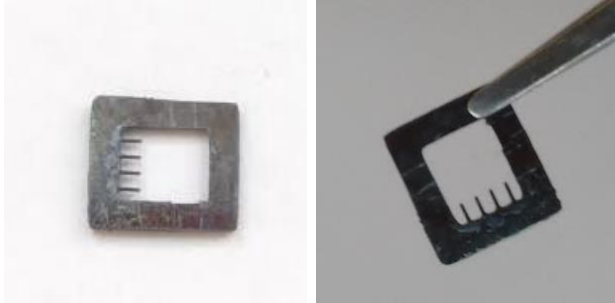


3D printed microcantilever

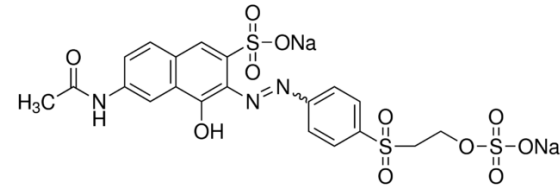


MC with silver nanoparticles on the top surface
Immunoassay with thiol group

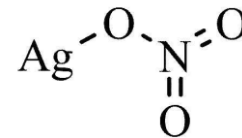
MATRIX: BEDA (Bisphenol A ethoxylate diacrylate)



DYE: Reactive Orange 16

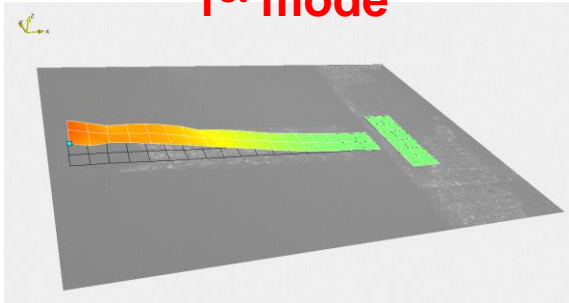


FUNCTIONAL AGENT: Silver nitrate

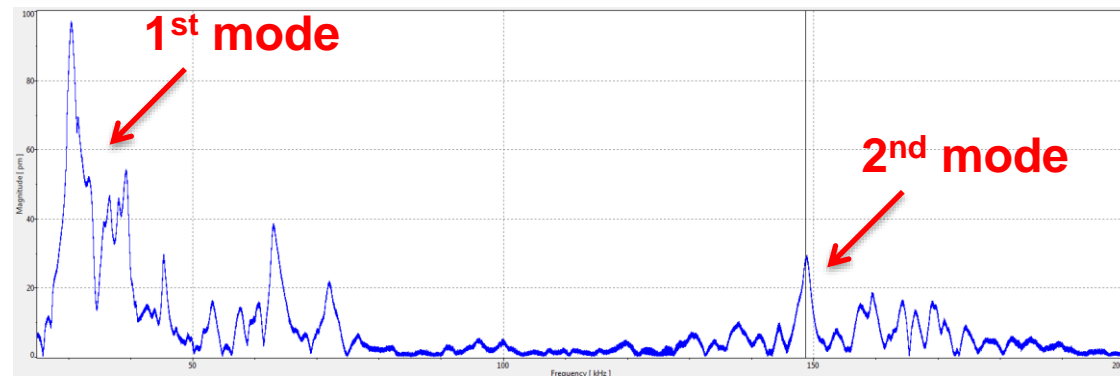
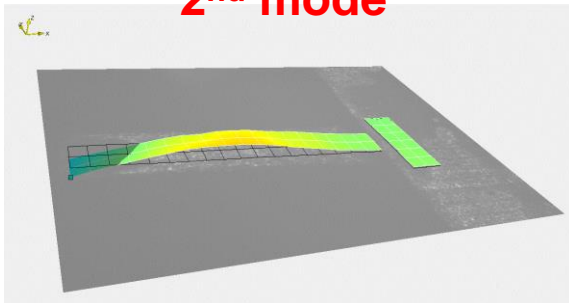


Ag nanoparticles precursor

1st mode



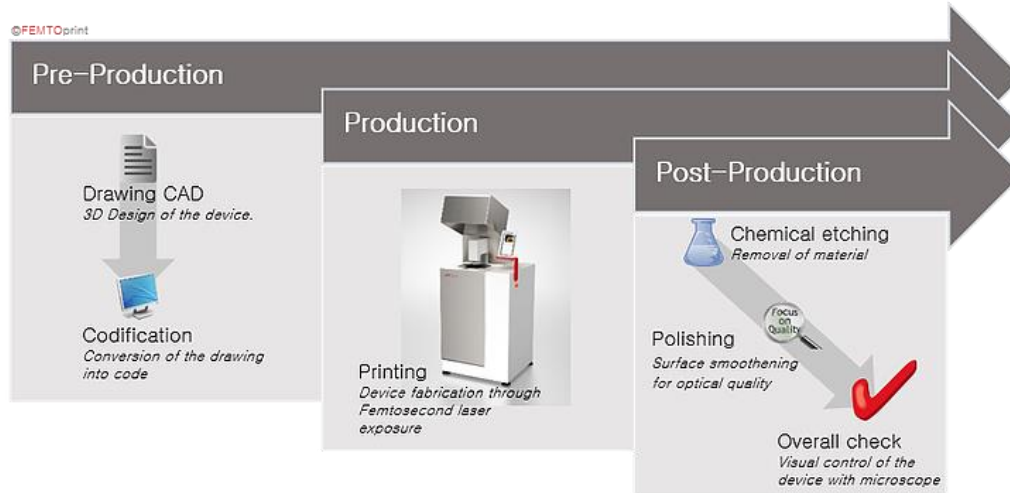
2nd mode



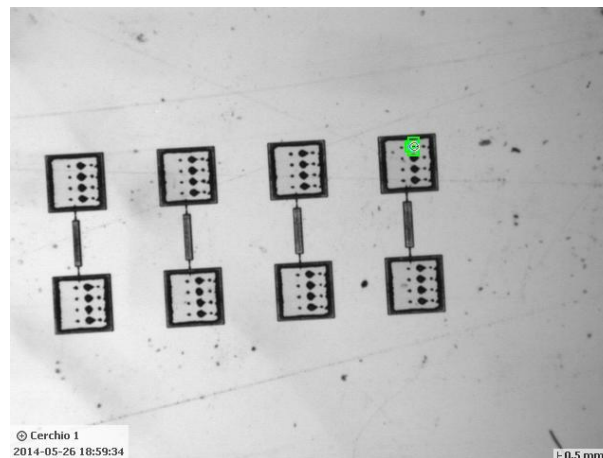
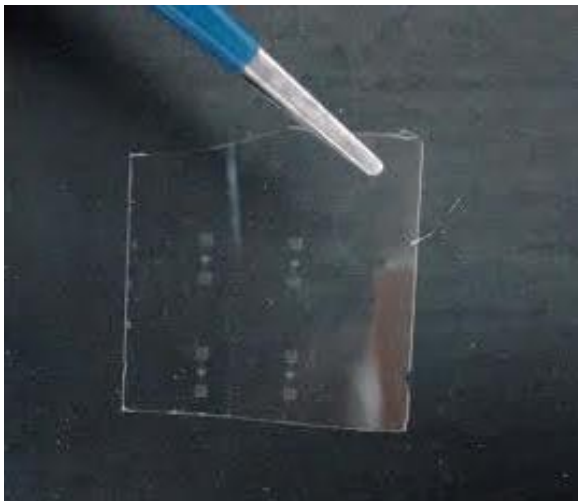
3D printed microchannel resonator



3D printing on glass substrate with a femtosecond laser source



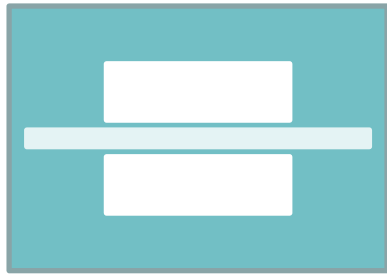
FEMTOprint
Lugano, Switzerland



© Cerchio 1
2014-05-26 18:59:34



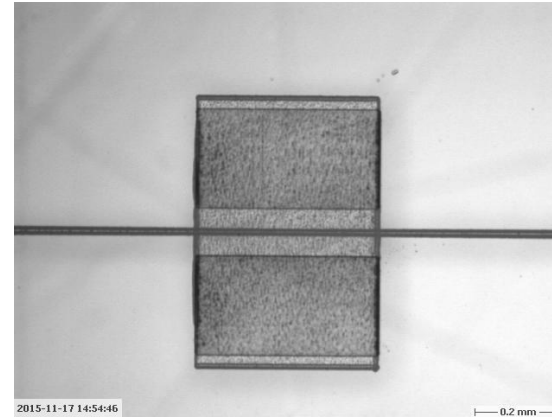
3D printed microchannel resonator



Top view

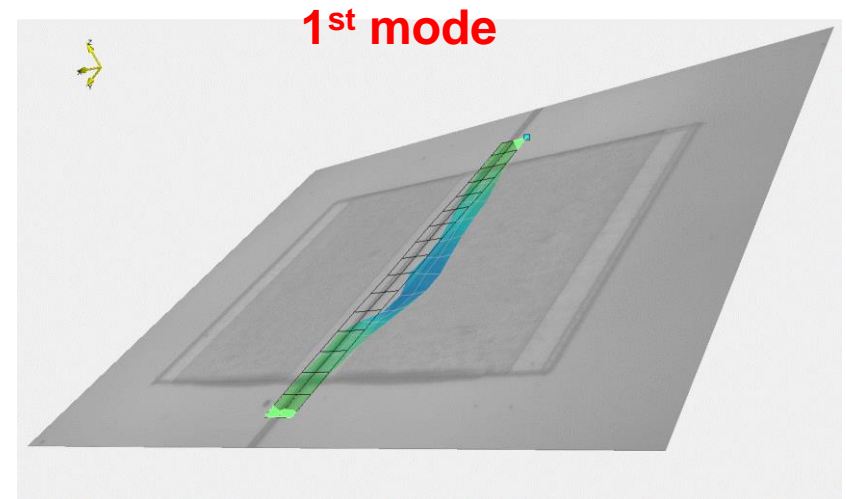
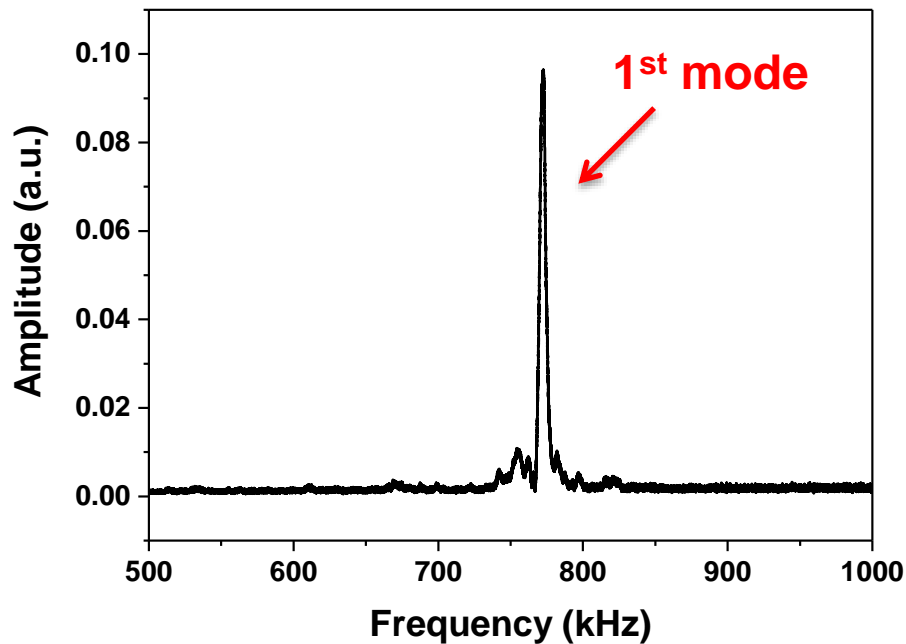


Side view

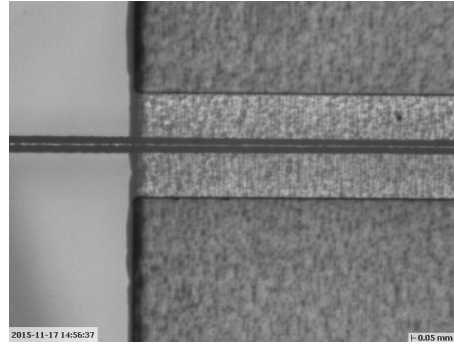
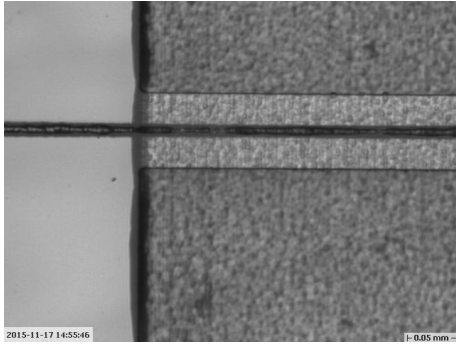


Bridge
L 500 μm
W 75 μm
T 20 μm

Channel
5 μm x 10 μm

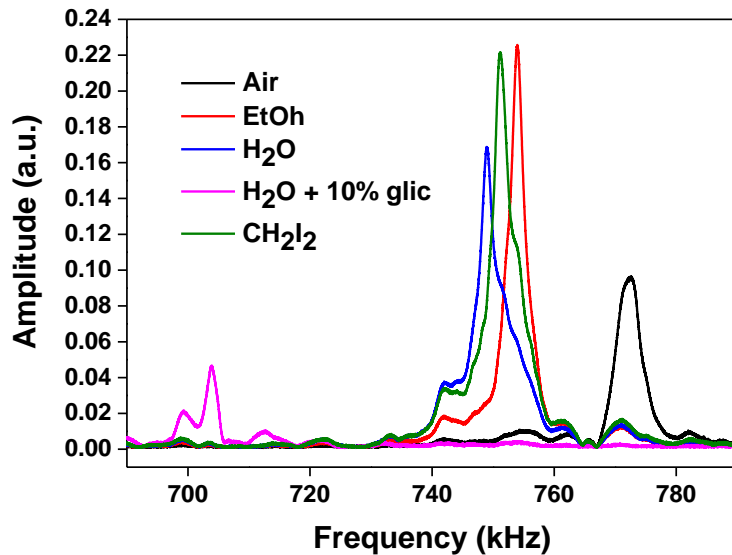


3D printed microchannel resonator

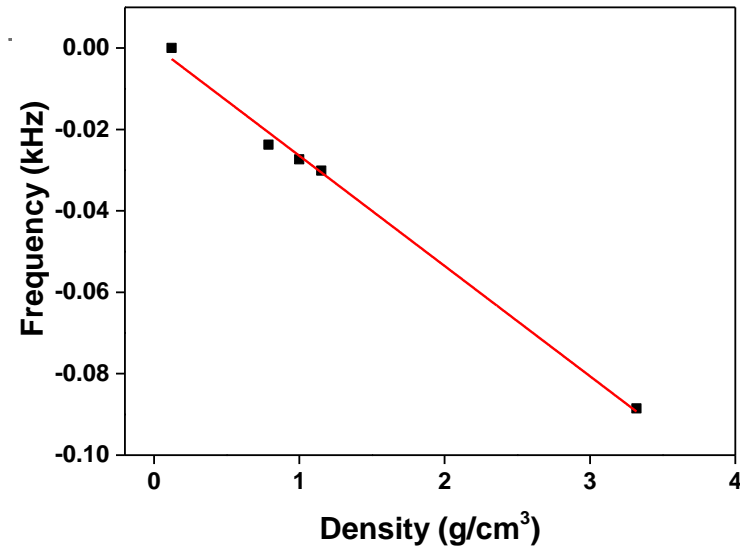


Test with liquid with different density

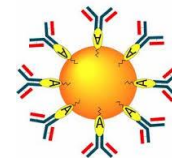
No liquid



With liquid



Coming soon: test on functionalized mesoporous silica beads



Conclusions and Acknowledgements



- **Future works:**
 - Immunoassy on Acrilic Acid based 3D printed MC
 - Immunoassy with thiol groups on Ag 3D printed MC
 - Detection of microparticles flowing in 3D printed microchannel resonator

- **Credits:**
 - Roberta Calmo, Alessandro Chiadò, Davide Scalia, Erika Fantino, Carlo Ricciardi (DISAT, Politecnico di Torino)
 - Annalisa Chiappone, Ignazio Roppolo (CSF@Polito, IIT)

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 - NEWTON (MIUR FIRB 2011–2014)
 - NANOMAX (Progetto Bandiera MIUR PNR 2011–2013)